



Printing Craft Sample——织带印刷工艺册

BESTPAK GROUP

[Http://www.best-pak.com](http://www.best-pak.com)

扬州市百仕德礼品工艺有限公司
Yangzhou Bestpak Gifts & Crafts Co., Ltd.

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创礼品包装行业世界一流品牌

Our Aim Is To Be

The World Leader In The Gift Packaging Industry

色丁带 Satin Ribbon



油墨印刷
Screen Ink Print



厚板印刷
Thick Plate Screen Pigment Print



热固印刷
Screen Plastisol Print



热转印刷
Thermal Transfer Print



油墨+葱粉
Screen Ink + Eng-Glitter Print



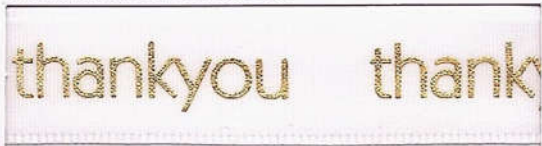
油墨金油
Screen Ink Print-Metallic Gold



机压烫金
Hot Stamping Foil - Gold



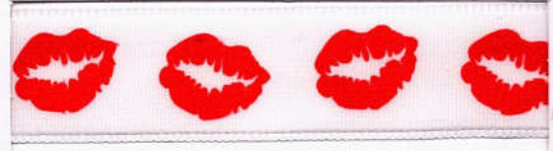
硅胶+金油
Silicone & Metallic Gold Ink Print



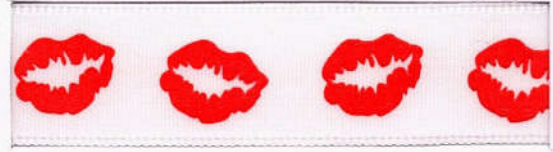
胶印凸烫金
Pigment & Gold Foil Print



硬塑烫金
Plastisol & Gold Foil Print



水浆印刷
Screen Print - Water Based



胶浆印刷
Pigment Print



发泡印刷
Puff Print



轮转印刷
Rotary Press Ink Print



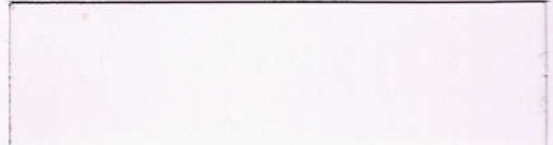
油墨+葱粉+珠光粉
Screen Ink + Eng-Glitter + Pearlescent Ink Print



硅胶印刷
Silicone Print



油墨+凸烫银
Screen Ink + Pigment & Silver Foil Print



油墨烫银
Screen Silver Foil Print

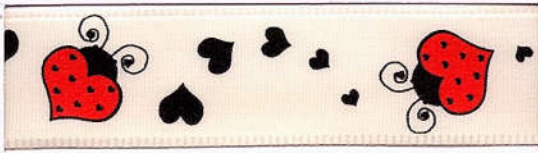


发泡烫银
Puff & Silver Foil Print



仿烫高亮银
Metallic Silver Print

色丁带 Satin Ribbon



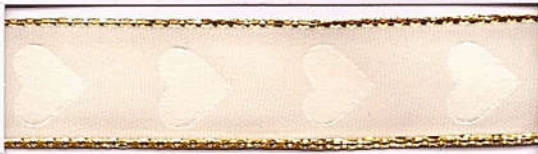
两色印刷
2C Ink Print



四色印刷
4C Ink Print



正反油墨印刷
Two-Side Screen Ink Print



压印
Debossing



弹力浆印刷 (色丁弹力带)
Pigment Print (Satin Elastic Webbing)



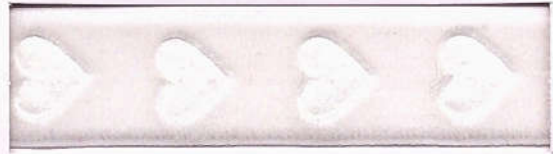
三色印刷
3C Ink Print



四色印刷
4C Ink Print



正反热转印刷
Two-Side Thermal Transfer Print



压印 (植绒)
Debossing (Velvet)



弹力浆印刷 (横纹弹力带)
Pigment Print (Grosgrain Elastic Webbing)

雪纱带 Organza Ribbon



轮转印刷
Rotary Press Ink Print



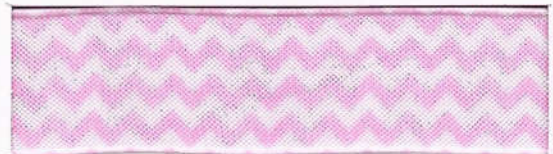
胶浆印刷
Pigment Print



硅胶印刷
Silicone Print



发泡印刷
Puff Print



热转印刷
Thermal Transfer Print



油墨银油
Screen Ink Print-Metallic Silver



定位葱粉
Eng-Glitter Print



胶印凸烫金
Pigment & Gold Foil Print

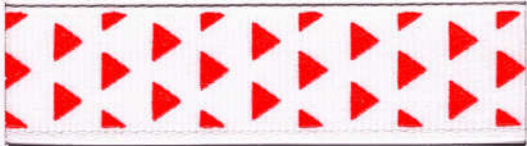
横纹带 Grosgrain Ribbon



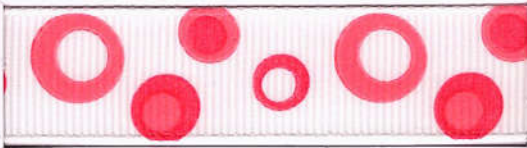
油墨印刷
Screen Ink Print



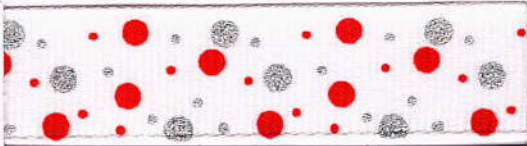
厚板印刷
Thick Plate Screen Pigment Print



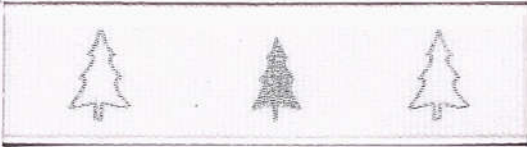
热固印刷
Screen Plastisol Print



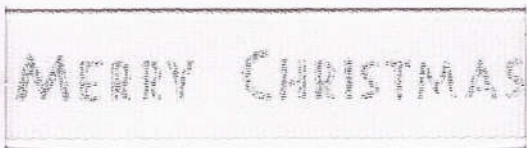
轮转印刷
Rotary Press Ink Print



油墨+葱粉
Screen Ink + Eng-Glitter Print



油墨银油
Screen Ink Print-Metallic Silver



机压烫银
Hot Stamping Foil - Silver



硅胶+银油
Silicone & Metallic Silver Ink Print



胶印凸烫银
Pigment & Silver Foil Print



硬塑烫银
Plastisol & Silver Foil Print



水浆印刷
Screen Print - Water Based



胶浆印刷
Pigment Print



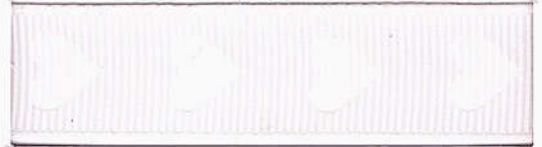
发泡印刷
Puff Print



热转印刷
Thermal Transfer Print



油墨+凸烫金
Screen Ink + Pigment & Gold Foil Print



压印
Debossing



硅胶印刷
Silicone Print



油墨烫金
Screen Gold Foil Print



发泡烫金
Puff & Gold Foil Print



仿烫高亮金
Metallic Gold Print

百仕德印刷工艺对比表
Bestpak Printing Craft Characteristic Table

| 印刷工艺 Printing Craft | 立体感 Embossed Profile | 色牢度 Printing Color Fastness (Level) | 带宽要求 Available Ribbon Width | 图案最佳循环 Logo Circle Limit Max (cm) | 可操作底带 Available Base Ribbon | 底带颜色要求 Ribbon Color Limit | 可印刷颜色 Printing Color Limit | 可否双面印刷 Two-side Printing | 柔软度 Hand Feel |
|---|-------------------------|--|--------------------------------|---|----------------------------------|---|-------------------------------|-----------------------------|------------------|
| 油墨印刷 Screen Ink Print | D | 4-5 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | C |
| 水浆印刷 Screen Print - Water Based | D | 3-4 | 4-102 | 建议≤36 Proposed≤36 | A.B.D.E.G.H.I. K.L.M.N. | 不建议做深色底带 Not recommended for dark color ribbon | 无局限 No Limits | 可 Yes | C |
| 热固印刷 Screen Plastisol Print | B | 3-4 | 4-102 | 建议≤36 Proposed≤36 | A.B.D.E.G.H.I. K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | C |
| 胶浆印刷 Pigment Print | C | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | C |
| 厚板印刷 Thick Plate Screen Pigment Print | B | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 不可 No | D |
| 发泡印刷 Puff Print | A | 2-3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.J.K.L.M.N. | 无 No | 无局限 No Limits | 不可 No | C |
| 轮转印刷 Rotary Press Ink Print | E | 3 | 4-102 | 必须被以下数整除 To be divided by 16/19/20/23/25.5/26 | A.B.C.D.E.G.H. K.L.M.N. | 不建议做深色底带 Not recommended for dark color ribbon | 可印四色 4Color max | 可 Yes | B |
| 热转印刷 Thermal Transfer Print | E | 4-5 | 无局限 No Limits | 无局限 No Limits | A.B.C.D.E.F.G. H.I.J.K.L.M.N. | 不建议做深色底带 Not recommended for dark color ribbon | 无局限 No Limits | 可 Yes | A |
| 硅胶印刷 Silicone Print | B | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.G.H. I.K.L.M.N. | 无 No | 无局限 No Limits | 不可 No | D |
| 定位葱粉 Glitter Print | B | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 不可 No | D |
| 珠光颜料 Pearlescent Ink Print | D | 3-4 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | B |
| 金/银油印刷 Screen Ink Print-Metallic Gold/Silver | D | 3-4 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | B |
| 机器压印 Debossing | / | / | 4-102 | 建议≤15 Proposed≤15 | A.B.D.E.G.H.I.J. K.L.M. | 无 No | / | 不可 No | A |
| 机压热烫金/银 Hot Stamping Foil - Gold/Silver | E | 2 | 4-102 | 建议≤15 Proposed≤15 | A.B.D.E.G.H.I. K.L.M. | 无 No | 可印一色 1Color max | 不可 No | A |
| 油墨烫金/银 Screen Foil Print - Gold/Silver | D | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.D.E.G.H.I. K.L.M. | 无 No | 可印一色 1Color max | 不可 No | B |
| 胶印凸烫金/银 Pigment & Foil Print - Gold/Silver | B | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 可印一色 1Color max | 不可 No | C |
| 发泡烫金/银 Puff & Foil Print - Gold/Silver | A | 2-3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 可印一色 1Color max | 不可 No | C |
| 硬塑烫金/银 Plastisol & Foil Print - Gold/Silver | B | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.D.E.H.L.M. | 无 No | 可印一色 1Color max | 不可 No | C |
| 弹力浆印刷 Pigment Print (for elastic webbing) | C | 3 | 4-102 | 建议≤36 Proposed≤36 | Elastic Webbing | 无 No | 无局限 No Limits | 不可 No | C |
| 仿烫金/银印刷 Metallic Print-Gold/Silver | C | 3 | 4-102 | 建议≤36 Proposed≤36 | A.B.C.D.E.F.G. H.I.K.L.M.N. | 无 No | 无局限 No Limits | 可 Yes | B |

备注:

- 1、立体感: A级(高) > B级(中) > C级(低) > D级(较少) > E级(无)
- 2、图稿最佳循环范围: 超出建议范围仍可生产, 需额外征收因调整网版及其他消耗产生的费用, 即额外版费。在建议范围内不征收额外版费。
- 3、底带要求: A、色丁带 B、横纹带 C、雪纱带 D、平纹带 E、人字带 F、金葱带 G、葱边带 H、金银纬丝带 I、棉带 J、绒带 K、铁线边织带 L、色织带 M、新颖织带 N、其他特殊织带
- 4、双面印刷: 不可做正反面对位印刷。
- 5、柔软度: A级 > B级 > C级 > D级, A级最软, 起主要影响作用的是受印面积。

Remark:

1. Embossed Profile: A(High) > B(Middle) > C(Low) > D(Little) > E(No)
2. Circle Limit Max: Bigger circle length beyond this limit is still producible. But within the limit, no need additional screen charges.
3. Available Base Ribbon: A.Satin Ribbon B.Grosgrain Ribbon C.Organza Ribbon D.Taffeta Ribbon E.Twill Ribbon F.Metallic Ribbon G.Metallic Edge Ribbon H.Lurex Ribbon I.Cotton Ribbon J.Velvet Ribbon K.Wired Edge Ribbon L.Multi-color (Yam Dyed) Ribbon M.Fancy Ribbon N.Other Special Material Ribbon
4. Two-Side Printing: Two side screen position can't match each other.
5. Hand Feel: It depends on the printing area. Level A (Soft as the original ribbon) > Level B > Level C > Level D

- ★ Reach SVHC Free
- ★ Colorfast
- ★ Machine Wash Warm

- ★ Tumble or Drip-Dry
- ★ No Ironing Necessary
- ★ Less Than 2% Shrinkage

- ★ Dry Cleanable
- ★ Made in China
- ★ Oeko-tex standard 100 class 1 BEAO 055551